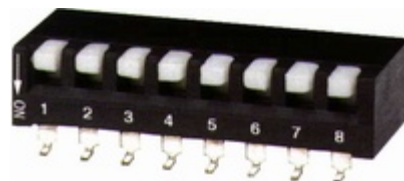


**EPA SERIES
EDGE ACTUATED SMT TYPE**



FEATURES

- SMT edge actuated type is (SMT Piano Type) easy setting on closely racked PCB
- Tactile response is performed directly by larger contact pressure to ensure stable contact
- All UL 94V-0 fire retardant plastics used
- Bottom epoxy sealed to ensures free of flux immersion during wave soldering
- Contact wiping on make and break
- Gold plated contacts to ensure low contact resistance and long mechanical life
- Ideal for data processing, communication, remote controls and burglar alarm system use, where manual programming is required

APPLICATIONS

- Numerical setting for computer terminal equipment
- Price setting for vending machines
- Programming for game machines
- Programming for industrial equipment and measuring instruments

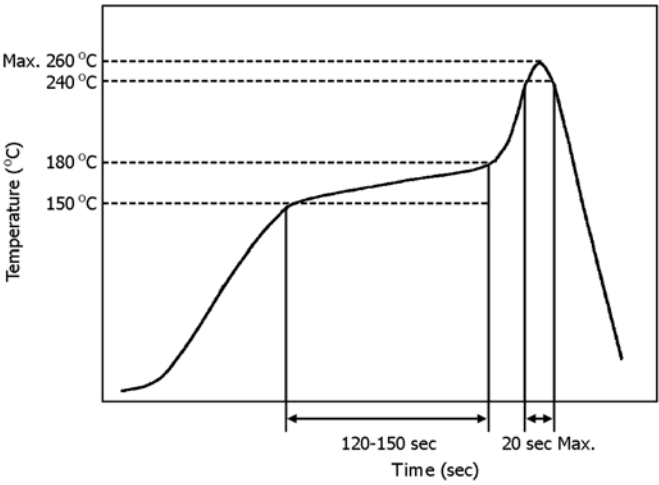
SPECIFICATIONS

1.ELECTRICAL

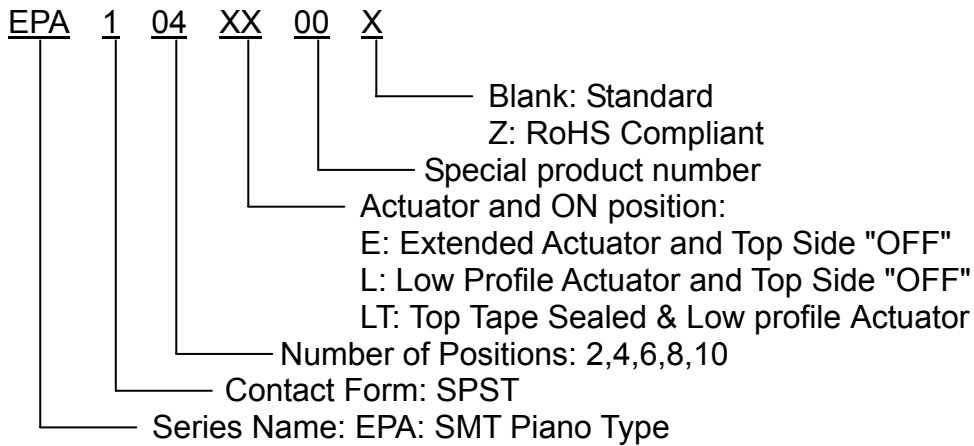
● Contact rating	switching	25mA, 24VDC
	non-switching	100mA
● Contact resistance (After life test)	100mΩ Max.	
● Insulation resistance	1000mΩ Min. at 100VDC	
● Dielectric strength	500VDC Min. for 60 seconds	
● Leakage Current	2mA Max.	
● Capacitance between adjacent switches 5pF Max.		

2.MECHANICAL and ENVIRONMENTAL

● Temperature rating	operating	-25°C to +70°C
	storage	-40°C to +85°C
● Operation force	800g Max.	
● Mechanical life	1000 operations	
● Humidity	95% RH, 40°C for 96Hrs.	
● Vibration	10 to 55Hz for 6Hrs.	

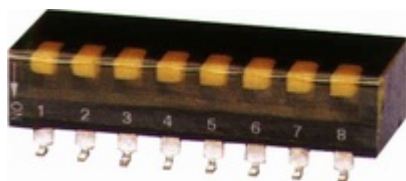
<ul style="list-style-type: none"> ● Solderability 	<p>After flux $230\pm 5^{\circ}\text{C}$ for 5 ± 0.5 seconds, 95% coverage</p>
<ul style="list-style-type: none"> ● Reflow soldering heat for SMT type (reference) 	 <p>Temperature ($^{\circ}\text{C}$)</p> <p>Time (sec)</p> <p>Max. 260°C 240°C 180°C 150°C</p> <p>120-150 sec 20 sec Max.</p>

■ PART NUMBERING SYSTEM

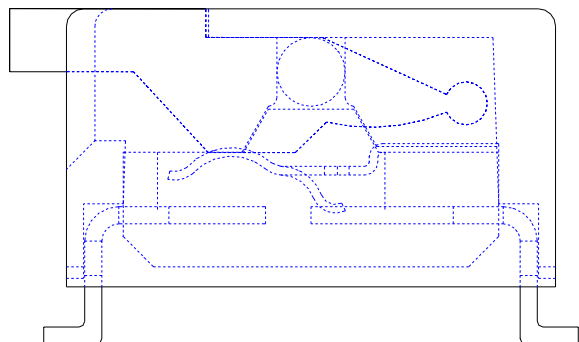


■ OPTIONS

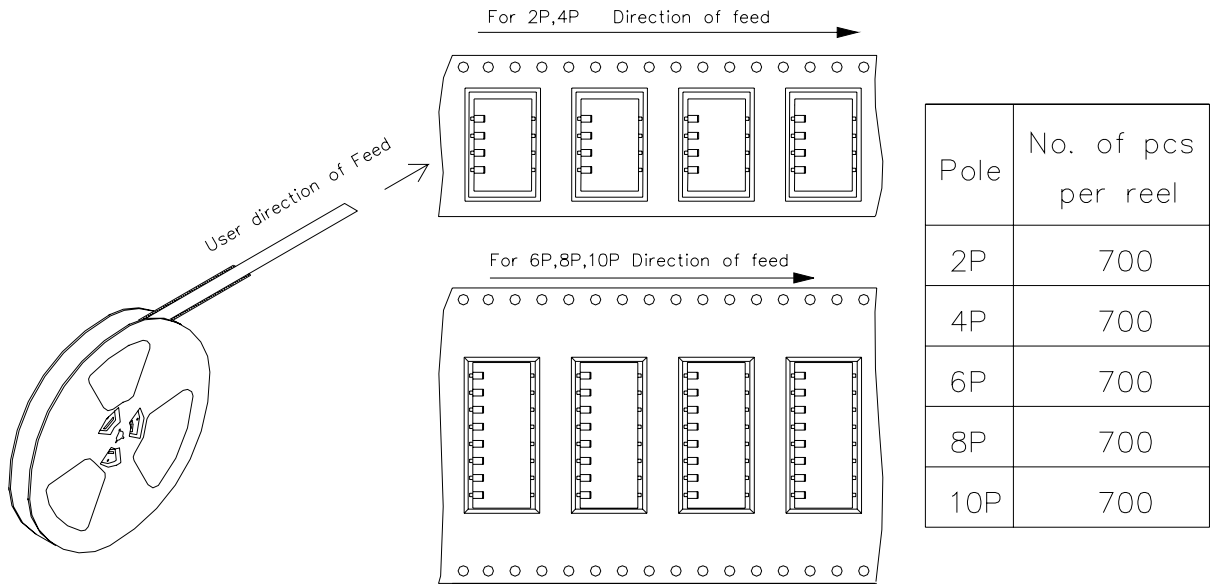
1. Top tape sealed



■ CONSTRUCTION

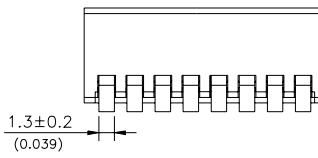


2. Tape & Reel Packaging(per EIA STANDARD)



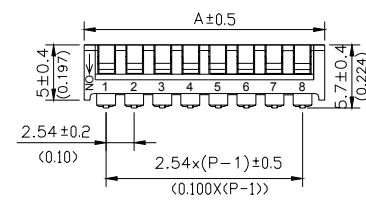
DIMENSIONS AND CIRCUITRY

EPA SERIES DIMMENSIONS Unit:mm(inch)



1.3±0.2
(0.039)

Actuator top side "OFF"



A±0.5

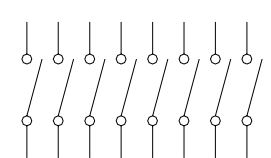
5±0.4
(0.197)

2.54±0.2
(0.10)

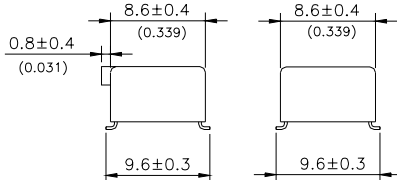
2.54×(P-1)±0.5
(0.100×(P-1))

5.7±0.4
(0.224)

CIRCUIT DIAGRAM



(E) (L)



8.6±0.4
(0.339)

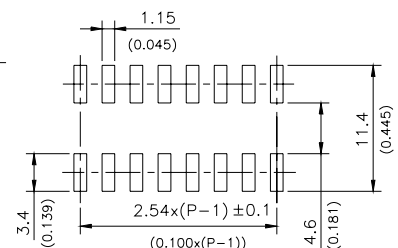
0.8±0.4
(0.031)

9.6±0.3

8.6±0.4
(0.339)

9.6±0.3

P.C.B. LAY OUT (TOP VIEW)



1.15
(0.045)

11.4
(0.445)

3.4
(0.139)

2.54×(P-1)±0.1
(0.100×(P-1))

4.6
(0.181)

DIMENSION A

Pole	2	4	6	8	10
A	6.5 (0.265)	11.6 (0.457)	16.7 (0.657)	21.7 (0.854)	26.7 (1.050)